

### **BSI Standards Publication**

# Gas cylinders — Design, construction and testing of refillable seamless steel gas cylinders and tubes

Part 1: Quenched and tempered steel cylinders and tubes with tensile strength less than 1 100 MPa



#### **National foreword**

This British Standard is the UK implementation of EN ISO 9809-1:2019. It is identical to ISO 9809-1:2019. It supersedes BS EN ISO 9809-1:2010, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PVE/3/3, Transportable Gas Containers - Cylinder Design, Construction and Testing at the Time of Manufacture.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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#### **English Version**

Gas cylinders - Design, construction and testing of refillable seamless steel gas cylinders and tubes - Part 1: Quenched and tempered steel cylinders and tubes with tensile strength less than 1 100 MPa (ISO 9809-1:2019)

Bouteilles à gaz - Conception, construction et essais des bouteilles à gaz et des tubes rechargeables en acier sans soudure - Partie 1: Bouteilles et tubes en acier trempé et revenu ayant une résistance à la traction inférieure à 1 100 MPa (ISO 9809-1:2019) Gasflaschen - Auslegung, Herstellung und Prüfung von wiederbefüllbaren nahtlosen Gasflaschen aus Stahl -Teil 1: Flaschen aus vergütetem Stahl mit einer Zugfestigkeit kleiner als 1 100 MPa (ISO 9809-1:2019)

This European Standard was approved by CEN on 25 July 2019.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels